

Optimization of Wet Milling and Protein Extraction from *Ulva* sp. Dry Biomass Cultivated with IMTA Nutrients



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Motivation

Ulva cultivated with IMTA effluents contributes to bioremediation of nutrient-rich waters and produces protein-rich macroalgae biomass¹. However, protein extraction from macroalgae requires intensive cell wall disruption and optimized solubilization conditions².



Ulva Cultivation with IMTA nutrients

Drying

Size Reduction

Protein Extraction

Conditions

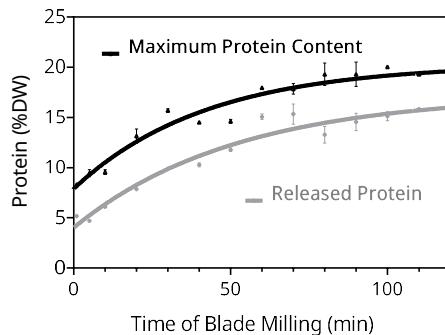
- A Acidic pH
- B Slightly Alkaline pH & High Conductivity
- C Slightly Alkaline pH
- D Alkaline pH

Cell Rupture

Parameters

- Milling time (min)
- Dilution Ratio (w/v)
- Rotational Speed (rpm)

Protein Release as a Function of Cell Rupture



Optimized wet milling conditions achieved ~70% cell rupture.

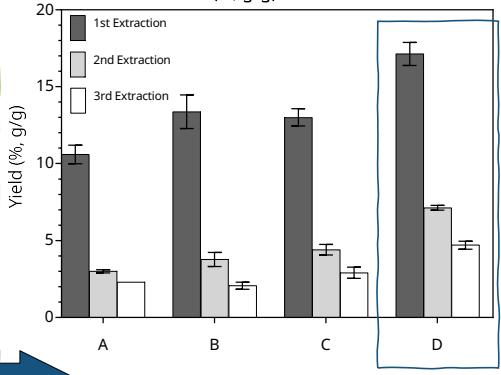
Cell Rupture

Protein Extraction

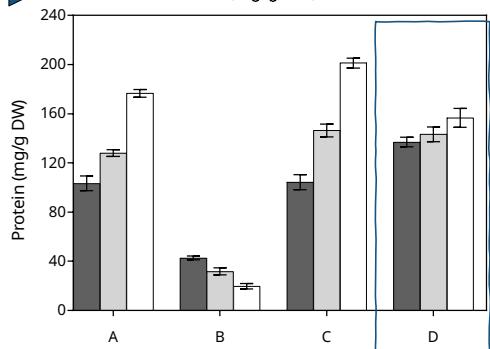
Centrifugation

Lyophilization

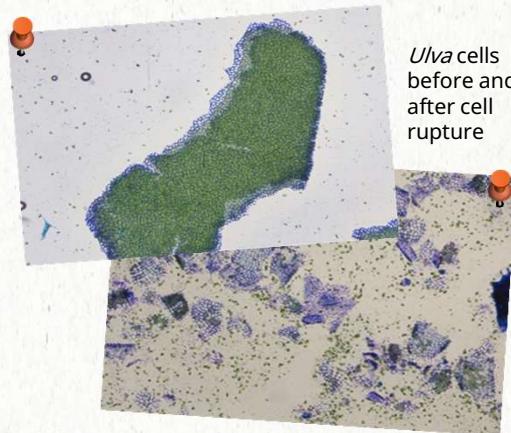
Protein Yield (% g/g) for Each Extraction



Solubilized Protein (mg/g DW) for Each Extraction



Blade Milling + Alkaline pH = Highest protein concentration: 141.3 ± 1.5 mg/g extract DW and highest protein yield: $29.0 \pm 1.1\%$



Conclusions

- *Ulva* cultivated with IMTA-derived nutrients shows high protein content (20–30% DW).
- Optimized blade milling achieved ~70% cell rupture, as indicated by protein release.
- Prolonging milling time beyond optimal point increases disruption up to ~85% but leads to biomass (protein) degradation and energy costs.
- Blade milling + alkaline extraction conditions achieved 29% protein recovery, matching the upper range (5–29%) reported in literature³.

References

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